Sunday, 12/4/2005 12:39:57 PM

Linda Lacelle

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Drawing Name

: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number **Estimate Number** : 25081

P.O. Number

: 10411

: 101m : 12/4/2005

Part Number Drawing Number

: D412702023 D412-702 REV B

This Issue Prsht Rev.

: NC

S.O. No. : いか

Project Number

: N/A

First Issue

: NA

: SMALL /MED FAB

Drawing Revision

: 12/20/2005

: 25080 **Previous Run**

: NA Material

Qty:

5 Um: Each

Written By Checked & Approved By

Comment

: Est Rev:B Removed Manufacturing 05-11-08 JLM

Due Date

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

2.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG001

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

D3195041 3.0

Bracket Assembly



2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Comment: Qty.: Pick: Packing Kit]

> Qty Part Number 2 D3195-041

Description Batch Bracket 4x 132412/ - 6 MC7

D3195043



Comment: Qty.:

2.0000 Each(s)/Unit Total:

10.0000 Each(s)

Pick: Packing Kitl

Description Batch

Qty Part Number

Bracket 4x 1224 128 5MCP B 25099

5.0

D31961

Comment: Qty.:

1.0000 Each(s)/Unit Total:

5.0000 Each(s)

Pick: Packing Kitl

D3195-043

1 D3196-1

Qty Part Number Description Batch MCS

B 24129 4 MUS B28/00

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NOTE: Date & initial all entries

Date: Sunday, 12/4/2005 12:39:57 PM User: Linda Lacelle **Process Sheet** Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT) Customer: CU-DAR001 Dart Helicopters Services Job Number: 25081 Part Number: D412702023 Job Number: Description: Seq. #: Machine Or Operation: Bar Assembly 6.0 D3197041 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: Pick: Packing Kitl Qty Part Number Description Batch 2 D3197-041 Bar 1324 7.0 D32681 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: 2 B25/03 Pick: Packing Kitl Oty Part Number Description Batch
2 D3268-1 Placard B31/220 Inch 2mc B21886 5B24777 D3446041 8.0 Comment: Qty.: 5.0000 Each(s)/Unit Total: 25.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch Harness Assembly 13 34 75 8 5 D3446-041 Bolt AN413A 9.0 Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch 4 AN4-13A Bolt MS24694S152 10.0 2.0000 Each(s)/Unit Total: 10.0000 Each(s) Comment: Qty.: Pick: Packing Kitl Qty Part Number Description Batch , 2 MS24694-S152 INSPECT 100% KITS FOR COMPLETENESS 11.0 Comment: INSPECT 100% KITS FOR COMPLETENESS

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Date: User:

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 5-MAN SHOULDER HARNESS KIT (4 POINT)

Job Number: 25081

Part Number: D412702023

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-023

C 206/01/12

13.0 DC



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



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